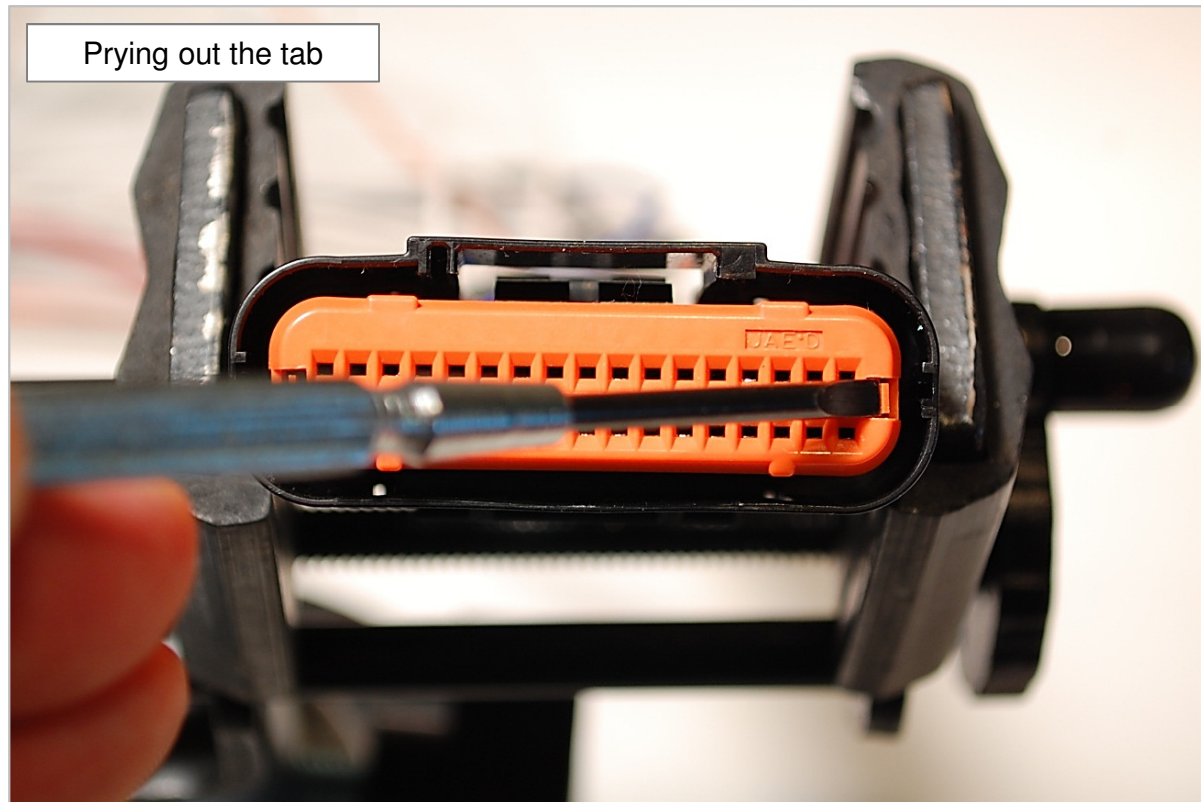


## Steps to Remove Pins from the PE3 Connector

1. Use a small screwdriver to pry out the tab on the orange front cap of the connector. While prying out, use another screwdriver to gently separate that end of the front cap from the rest of the connector body. Do this for both sides of the orange cap so that it can be removed from the connector body.



## Steps to Remove Pins from the PE3 Connector (cont)

2. Use a small needle or other sharp tool to very gently pry back the retaining tab that locks the pin into the connector housing. Do this by sliding the tip of the needle down the metal back of the pin in order to lift the plastic tab. Gently pull on the wire for the pin that you are removing at the same time.



## Steps to Install Pins in the PE3 Connector

1. Push the pin into the back of the connector until the pin snaps into place. After all pins are in place, replace the front orange cover as shown below.



Assembled Connector